




















General Tolerance where not specified									
Linear – length or Diameter					Angular – length of shorter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Up to 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

54	Surface Finish											ZONE		SCALE	1:1		
	Ra Value $\mu\text{m}$	0.025 	0.05 	0.1 	0.2 	0.4 	0.8 	1.6 	3.2 	6.3 	12.5 	25 	50 	100 	MATERILAS		
	Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		GROUP No:—	WEIGHT	
															Block	Wt.Kgs	
				DESCRIPTION										Qty.	Casting /forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION															
Checked	Prabhakar	<b>B01C-750-M</b> <b>Block cylinder</b>															
Approved	19/09/21																
Date	19/09/21																
Clamping elements type		<b>CLASP</b> <b>BANGALORE-72</b>												SHEET: 1 of 1			
																Sheet No: 1/1	